



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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AUG 21 2018

005370

D412-702-345
Job Sheet 182251



Part No: D412-702-345

Job Qty: 1 ea

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 4 Man Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG DSI9511 REV A IIN D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 10 2018
110	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-4		SEP 10 2018
120	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC4		SEP 10 2018
130	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		SEP 10 2018
135	DC	1 pcs	9/14/18	9/14/18	0.00	0.00	DC		SEP 10 2018
140	QC21-FG	1 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 10 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-702-345 Location: _____ PPP Rev: 0.00
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-702-345 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5090494
AN4-25A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM132615
AN4-27A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019361
D3572-041	Guide	2 Ea (2 ea)	90-Start up Operation	5090999
D412-702-311	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	5081526
D412-702-313	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	5081525
D412-702-321	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	5081523
D412-702-323	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	5085050
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5080305
NAS1149D0463J	Washer	20 Ea (20 ea)	90-Start up Operation	5080299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	2	658	0
	AN4-25A	4	84	0
	AN4-27A	4	32	0
	D3572-041	2	9	0
	D412-702-311	1	1	0
	D412-702-313	1	1	0
	D412-702-321	1	1	0
	D412-702-323	1	1	0
	MS21042L4	6	5,582	0
	NAS1149D0463J	20	9,537	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																
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Part Specifications

Specifications could not be found.

Plex 8/21/18 10:49 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW